

FIG. 1

☐ Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Help

Search

Create

Site Coordinator

Offline

Sites

300

OP1-ALL PRODUCTS ASIA GE  
 041-DISHWASHER AP 3  
 0W2-DISHWASHER CAMCO MONTREA  
 065-ELECTRIC WATER HEATERS  
 0V1-ELECTRO COMPONENT MEXICO  
 064-GAS WATER HEATERS  
 031-HOME LAUNDRY AP 1

302

Delete

304

Add

Select the name of Site Coordinator to delete

Enter the name of Site Coordinator to be added

FIG. 3

FIG. 2A

FIG. 2B

FIG. 2

2/8 +

1006303-12101

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

Select Primary Site

031 - Home Laundry AP 1 (AP1) ▼

Select Other Site

Add Other Site Delete Site

Dwg. No:

PT/Op.\*:

Part Name:

Sub System:

Rev.\*: 0

Rev.\*: 0

Manufacturing Contacts

Authority	Name*	Title*
Initiator*	Just Glenn A(LC26367)	AQ Eng ▼
Site Coordinator*	▼	Proj Coord ▼
Dispositioner	<input type="text"/>	Design Eng ▼
Approver	<input type="text"/>	AQ Eng ▼
Quality Engineer	<input type="text"/>	AQ Eng ▼
	<input type="text"/>	Find

Add Contacts Delete Contacts

\*\*Select one of the Two

Internal Mfg:

Supplier Code:

Supplier Type

Supplier Name

Street Address1\*

Street Address2\*

City/State/Country/Zip\*

Supplier POC\*

User No\*

Bus Phone\*

E-mail Address\*

Related Suppliers

Supplier Code/Name	Type	Authority
Find		
Add Supplier Delete Supplier		

Parts Req For:      No. of Samples:

Dimension*	<input type="radio"/> Yes <input checked="" type="radio"/> No	<input type="text" value="0"/>
Laboratory*	<input type="radio"/> Yes <input checked="" type="radio"/> No	<input type="text" value="0"/>
Appearance*	<input type="radio"/> Yes <input checked="" type="radio"/> No	<input type="text" value="0"/>
Toxicity	<input type="radio"/> Yes <input checked="" type="radio"/> No	

← 200

FIG. 2A

← 200

FORM 200-1 (Rev. 10-92)

Tooling No.			
Cavity			
First Piece Type*		<input checked="" type="radio"/> Tooling <input type="radio"/> Productor	
Reason for FPR*			
Due Date (MM/DD/YY)*			
Send Samples TO*			
Project No.			
Purchase Order No.*			
**Select one of the Two	BCR		
	BCN		
		BCN Sheet No.	0
Capability Study, Gage R&R requirements - ADD required dimensions			
Cap Study, Gage R&R		Dimension	Sheet
		0	
Add Documents		Delete Documents	
Required with first Piece Packet?			
Fpr Samples*	<input type="radio"/> Yes <input checked="" type="radio"/> No		
Process Flow/Map*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File		
Quality Plan*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File		
Required for CTQ	Capability Studies*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	
	Gage R&R*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	

1. \* Indicates Required Fields  
2. \*\* Indicates any one of the two fields is Required  
3. Blue colored fields indicate Required fields

FIG. 2B

Worklist

Search

Create

Site Coordinator

Offline

Search Criteria

Search

Clear

First Piece Report Number

402

AND

Site

404

ALL

406

Base Drawing

Contact

Find

Supplier

Find

Internal Mfg

Project No

Sub System

BCN

BCR

Status

408

410

412

414

416

☐ Initiated
 ☐ Posted To Supplier
 ☐ Acknowledged By Supplier
 ☐ Waiting for Assignment
 ☐ Waiting For Disposition

FIG. 4

500

502

Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of  
Jane Doe Find

Refresh

Initiated(5)

Posted To Supplier(1)

Acknowledged By Supplier(1)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy		1895-78/0	526A/0	WIDGET		GEA	031	Initiated
Copy	310100003/1	4569-789/1	52/1	HOSE		GEA	031	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

504

FIG. 5

600

Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of  
Jane Doe Find

Refresh

Initiated(4)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy	410100003/1	/0	/0				041	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

Click Copy button to create a Design Report by copying an existing similar Report. (e.g., Making revisions).

602

FIG. 6

**THE UNIVERSITY OF CHICAGO**

FIG. 8

[illegible]

900

Electronic First Piece Online

FPR No/Submittal No: 410100003/1  
 Status: Posted To Supplier  
 Logged in As: Initiator, Site Coordinator, Dispositioner

Submittals

- 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

Remarks for the FPR

Exemplary Remark	Entered On	Entered By
Dimensions for cavity 1, 2, 3, only... will submit cav. 4 dimensions after reworked.	02/02/01	L505271

Supplier's Remark

902

FIG. 9

1000

Electronic First Piece Online

FPR No/Submittal No: 410100003/1  
 Status: Initiated  
 Logged in As: Initiator

Submittals

- 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

First Piece Report Status

Dimension

Laboratory

Appearance

Definitions of toxicity code, for example.

\*Dimensioner should complete before sending to approver. (Use drop-down boxes.)

EL/Dev#

# of Parts

Part Used On

Program Name

Program Desc

Sub Component

1002

FIG. 10

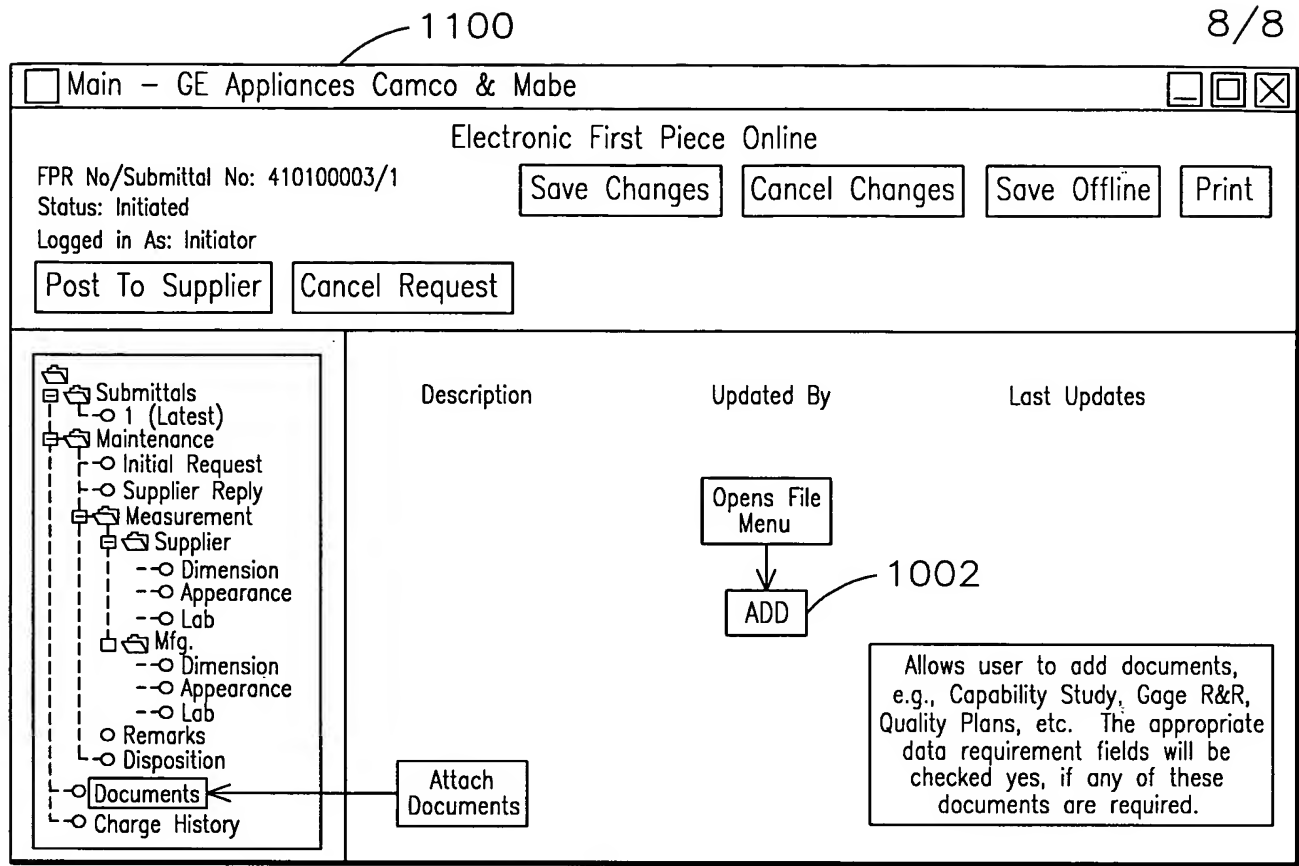


FIG. 11

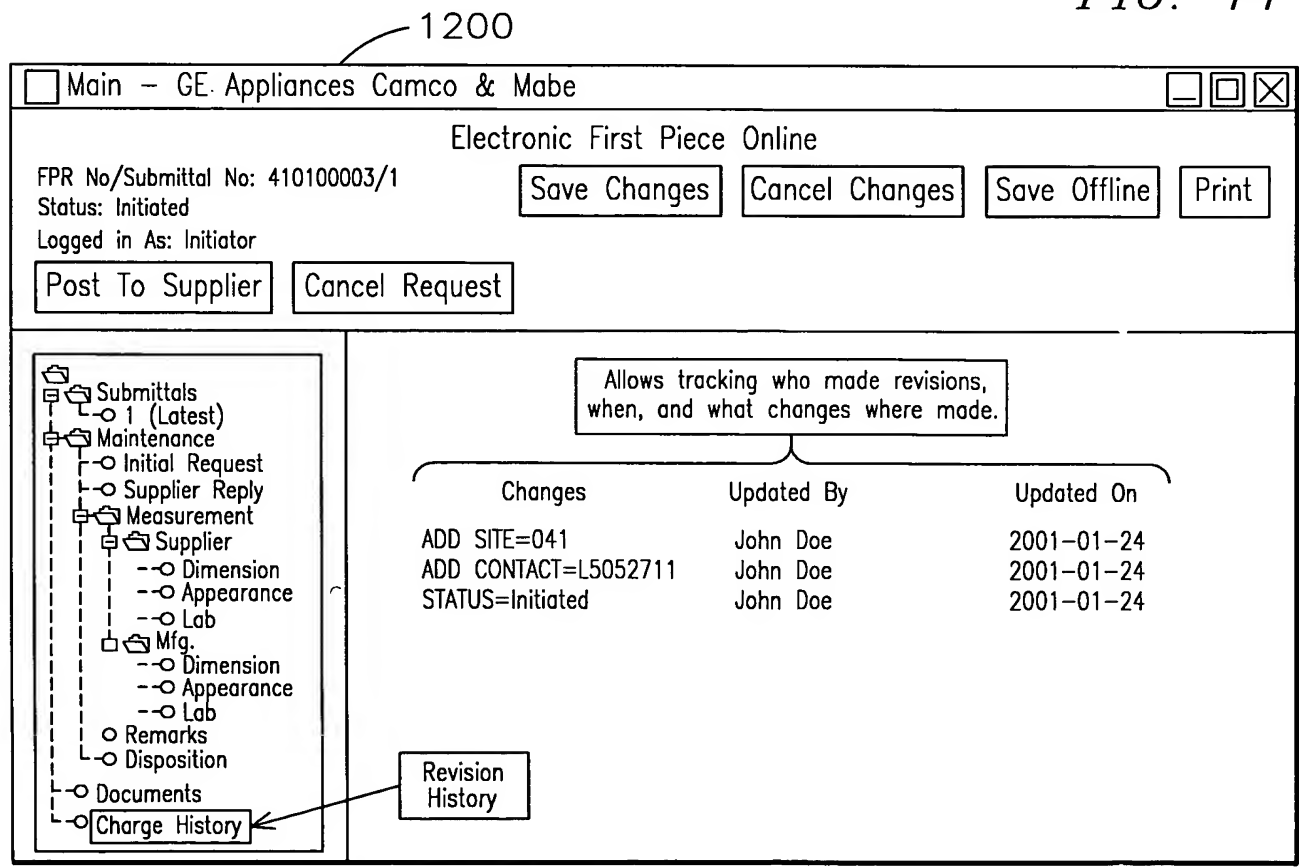


FIG. 12